

## Pump Rotation

Standing at the gearbox looking along the axis of the driver gear shaft:

- Does the gear rotate clockwise or counterclockwise?

### Cross-check:

- Standing downstream of the pump looking into the outlet, is the driver gear coupled to the gearbox on the left, or right?

### Looking upstream into the Pump Outlet

Driven from the Left:

Driver Gear on **TOP**:

Rotation = **CLOCKWISE**

*If Driver Gear is on the Bottom, rotation is counterclockwise*

Driven from the Right

Driver Gear on **TOP**

Rotation = **COUNTERCLOCKWISE**

*If Driver Gear is on the Bottom, rotation is clockwise*



**CLOCKWISE**

**COUNTER  
CLOCKWISE**

**CLOCKWISE**

**COUNTER  
CLOCKWISE**

