

Torques for screen changer adaptor bolts (CSC,HSC,EGP and MSC Models)

Thread		Max. Torque	
Metric	Inches	N-M	In/Ib
M10	3/8"	25	220
M12	1/2"	45	400
M16	5/8"	110	975
M20	3/4"	220	1950
M24	7/8"	370	3270
M30	1 1/4"	750	6625
M36	1 ½"	1,200	10,600

Department: Engineering	SOP No. ENG-0106-023	Revision No. 1
Prepared By:	Approved By:	Approval Date:
Effective Date: 01/21/2006	No. of Attachment: 0	Page #: 1 of 1